# HUMAN NATURE

It's our nature to share good things.
Tell a friend about Forever™ Essential Oils and spread the healthy benefits. That's how our social business works. One story at a time. One person to the next.

To learn more about the opportunity to travel the world, earn more money, help more people and live the life you deserve, talk to the person who gave you this Essential Oils Tri-Pak.

discoverforever.com/essentialoils



Forever™ Essential Oils Blends, Forever™ Essential Oils Soothe, Forever™ Essential Oils At Ease and Forever™ Essential Oils Defense are available in 10mL.

Exclusively distributed by: Forever Living Products®
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\*These statements have not been evaluated by the Food and Drug Administration. These products are not intended to diagnose, treat, cure, or prevent any disease.











THE POWER OF THE SENSES & AROMATHERAPY FOREVER™ ESSENTIAL OILS ARE SELECTED, HARVESTED AND PRODUCED WITH THE HIGHEST QUALITY IN MIND. MINERAL CONTENT OF SOIL, CLIMATE, LOCATION AND SUSTAINABILITY ARE ALL CONSIDERED WHEN CHOOSING A LOCATION TO SOURCE THE BOTANICALS, FRUITS, HERBS AND PLANTS THAT BECOME FOREVER™ ESSENTIAL OILS.

After harvesting, essential oils are extracted from these carefully selected crops primarily using steam distillation and cold pressing. Each essential oil is extracted from a specific part of the plant including blossoms, fruits, seeds, leaves and even bark and roots. The plant part used and extraction techniques are distinct to each type of oil. The end result is nature's purest botanical essence, harvested especially for you.

### THE COOL STEAM DISTILLATION PROCESS

When raw ingredients are steam distilled, the essential oils are separated from other raw materials and carried by steam to a condenser. As the steam becomes a liquid, the essential oil floats to the top and is separated and bottled.

### THE COLD PRESSING PROCESS

When raw ingredients are cold pressed, essential oils held within the fruit or plant skin are released and carefully scraped off. The scrapings are put into a centrifuge to separate solid ingredients from the oil, which is then removed and bottled

### QUALITY CONTROL

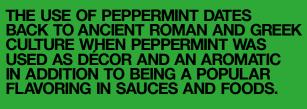
To ensure the quality of each product, every batch of essential oil undergoes a thorough evaluation. Carefully selected teams with years of experience growing, cultivating and producing essential oils evaluate each oil using organoleptic verification and other physical characteristic tests. A GC-MS lab analysis is also performed to evaluate the major chemical makeup of each oil. These defined processes help ensure that each batch of essential oils meets the quality and potency required by Forever.









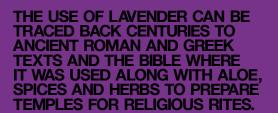


Forever<sup>TM</sup> Essential Oils **Peppermint** is extracted from plants that have been grown and harvested by the same farm for generations. These plants have a naturally higher menthol content, providing the cooling effect that **peppermint** is known for.

100% PURE. 100% FRESH.







Grown and harvested in Bulgaria due to ideal climate and soil, Forever<sup>TM</sup> Essential Oils **Lavender** contains high levels of linally acetate, which gives **lavender** its fruity, sweet aroma and high levels of terpenes. Forever Living provides nature's purest **lavender** oil to soothe, relax and calm.

100% PURE. 100% PEACE.





# FOREVER™ ESSENTIAL OILS BLENDS

Essential Oil notes can be combined with powerful results. The Forever™ Essential Oils Blends are each made up of several carefully selected oils for maximum results. These symphonies of scent create evocative blends, each perfectly combined to meet a specific need. Gathered from the best sources throughout the world, each note is scientifically selected and blended for the highest potency and efficacy combination.



# FOREVER™ ESSENTIAL OILS CARRIER OIL

Forever Carrier Oil is a proprietary blend of Aloe Vera, Vitamins E, A and and natural unscented oils. When paired with Forever™ Essential Oils, Foreve Carrier Oil creates a powerful, deep skip negaritating experience



### SOOTHE

Forever™ Essential Oils
Soothe Blend provides a
perfectly balanced combination
of nature's purest Wild Mint,
Wintergreen, Camphor,
Ylang Ylang and Chamomile
specially blended to penetrate
and soothe.

100% PURE. 100% RELAXED.



# **DEFENSE**

Forever™ Essential Oils

Defense Blend provides a
perfectly balanced combination
of nature's purest Clove Bud,
Orange, Cinnamon Bark,
Rosemary, Frankincense,
Eucalyptus and Juniper Berry
specially blended to promote
strength and vitality.

100% PURE. 100% STRONG.



# **AT EASE**

Forever™ Essential Oils
At Ease Blend provides a
perfectly balanced combinatior
of nature's purest Wintergreen,
Lavandin, Eucalyptus,
Coriander, Oilbanum,
Rosemary, Roman Chamomile,
Peppermint, Basil and
Origanum, specially blended
to promote harmony, calm
and peace.

100% PURE. 100% CALM.

