



# 2011



**ITALY** New Office Building

Signal Mountain Lodge,  
Leeks Marina, Wyoming



New Country

**MONGOLIA**



DALLAS returned to Southfork Ranch  
to film a new series



New Office Building

**CAMBODIA**



Newly renovated facility  
for orphans in Nigeria



**More  
'FEATHERS  
IN OUR CAP'  
as we  
continue to  
SOAR...**

- Forever is now in **over 150** countries
- **5 million** people visited ForeverLiving.com
- Over **250 new acres** of aloe plantations and a new processing facility were added in the Dominican Republic
- AVOA produced **8.2 million** gallons of aloe
- **100,000** friends on facebook
- FLP launched **12** new and improved products
- Over **\$18.5 Million** in Profit Sharing was awarded worldwide
- Forever Giving touched the lives of **thousands** in Japan, Brazil and Nigeria
- Forever Nutraceutical produced **702,444,806** tablets - a 40% increase over 2010!



**...and sales increased 3% worldwide!**

**be free**  
FOREVER